



CAPABILITIES STATEMENT

As the world's premier flowforming manufacturer, PMF can produce component shapes beyond the means of conventional metal forming at a more economical price.

PMF
INDUSTRIES, INC.

CAPABILITIES STATEMENT

PMF Industries

CERTIFICATIONS:

AS9100D
EN 9100:2016
JISQ 9100:2016
ANSI/ISO/ASQ Q9001-2015

NADCAP CERTIFIED FOR
WELDING, HEAT TREATING,
NON-CONVENTIONAL
MACHINING AND
NONDESTRUCTIVE TESTING

CAGE: 6D963

DUNS:
003031036

NAICS:
332116, 332420, 332431,
332710, 332721, 332811,
332993, 332995, 332999,
333291, 333294, 336412,
336414, 336415, 336419

MATERIAL TYPES:

Alloy 718, 625, Hastelloy X,
Maraging, C-103, Nitronic 33,
Brass, Aluminum, Stainless
and other Nickel Alloy steels

SAMPLE PRODUCTS:

- Filtration Housings
- Rocket Motor Casings
- Laboratory Vessels
- Shields for Microchip Fabrication
- Pulp and Paper Separators
- Refrigeration Cylinders
- Aerospace Engine Components
- Stainless Steel Pails
- Nuclear Containment Vessels (D.O.E.)
- Static Seals for Commercial Aviation

ABOUT US:

- 150,000 sq. ft. Facility
- Engineering and Design Consultation
- Over 55 Years of Manufacturing Excellence

EQUIPMENT/PROCESSES:

- 1, 2, 3 and 4 roller horizontal/vertical flowforming machines diameters from 0.5" to 48"
- 6000 watt laser cutting
- Deep draw with hydraulic presses (500, 400, 150, 75, and 35 ton)
- Hydroforming
- Spinning – hot and cold form
- 3 vacuum annealing furnaces
- Induction annealer
- Electro-polishing and Passivation (Nitric/Citric)
- EDM (Electric Discharge Machine)
- Mechanical testing, FPI, CMM verification
- Welding – TIG and spot process
- Lathe Turning Centers:
 - Turning dia up to 35" x 125" long with live tooling
 - 7.1 spindle through hole
 - 6-axis twin turret and sub spindle and live tooling
- Milling Centers:
 - Vertical Milling with 60" X-axis, 29" Y-axis, 25" Z-axis capacity
 - 4 axis utilizing CAT 50 tooling
 - Horizontal Milling with dual pallet and 5th axis capability



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